

PRODUCT INFORMATION

AirForge OH 40028

VERSION: 26.04.2018

Description AirForge OH 40028 is a water-based, semi-synthetic die lubricant.

Applications Every warm aluminium forging application up to 650°C (1200°F), where best lubrication properties and separation effect is required.
For other applications and materials please contact our technical service.

PRODUCT FEATURES

- Best possible separation effect
- Best possible creep properties
- Individually dilutable
- Optimal lubrication
- Superb material flow
- Superb final forge finish

Application concentration Mixing ratio 1:5 to 1:20 with water

Technical facts

	data	testing method
Colour of the concentrate	white	
Base fluids	water	
Solid content (dry residue)	~ 40-70%	
Density at 20°C (g/cm ³)	1,0	ASTM D 1298
pH-Value	7,9	

Safety and environmental aspects For further instructions regarding classification, disposal etc., please see our safety data sheet according to 1907/2006/EG, Article 31.

Remark All information is based on the present state of our knowledge. However, it does not guarantee characteristics of products and does not justify a contractual legal relationship. We reserve the right to changes in terms of technical developments.